

BSL**SPECTRO LAB****METALLURGICAL TESTING CENTRE**

(A Unit of BSL Castings Pvt. Ltd.)

(NABL ACCREDITED LAB)

TEST REPORT**WORKS & OFFICE :**

PLOT NO. 263, SECTOR-24

FARIDABAD-121005 (INDIA)

Fax No. : +91-129-4065535

Ph. No. : 4065531, 4065532

E-mail : castings@bsltd.net

CERTIFICATE NO.

T - 1452 & T - 1453

BSL/SPECTRO/5.10F-01/01/00

to:	M/s. Nov Sara India (P) Ltd.	Report No.	112112	D.O.T. :	08.01.2009
	7/1, Pritam Road, Unit - I,	Ref. No.	Nil	D.O.R. :	07.01.2009
	Dehra Dun - 248001			J.O. No. :	34734
Description	Sample No. - 2461A, Heat No. - 811806				

RESULTS

Chemical Analysis (Fe Base - LAS)
Protocol : ASTM E 1507 (By O.E.S)

Sample ID: J.O.No. - 34734/21

<u>Element</u>	<u>%</u>
Carbon	0.095
Silicon	0.175
Sulphur	0.021
Phosphorus	0.027
Manganese	0.462
Nickel	0.014
Chromium	0.001
Molybdenum	0.000
Vanadium	0.000
Copper	0.003
Tungsten	0.000
Cobalt	0.001
Aluminium	0.022
Titanium	0.000
Iron	99.17

Checked By

263,
SECTOR-24,
FARIDABAD

Authorised Signatory
(Q.M. / T.M.)

- The result listed refer only to the tested samples and applicable parameters, Endorsement of product is neither inferred nor implied.
- Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
- *Not Covered under NABL Scope.
- This report can not be used as an evidence in a court of law.
- Samples will be destroyed after 15 days.
- Any Complaints about this report should be communicated within 7 days of issue of this report.
- This report shall not be reproduced except in full, without the written permission of the Laboratory.



RASHTRIYA ISPAT NIGAM LIMITED

SAE1008

VISAKHAPATNAM STEEL PLANT

Quality Assurance & Technology Development Department, Visakhapatnam

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TEST CERTIFICATE

Product/Size :	56 mm Round	Customer :
T.C.No.: QMS/R/QAD/RM/15/M005839 - 5	Dt. 31/12/2008	NOV SARA INDIA PVT. LTD. UNIT-II
Order No. EMPC360008001		DEHRADUN
Invoice No.: 2008000829		
Wagon/Truck No.: HR37B 4858		Invoice Wt. (T): 18.430

HEAT NO	811806
No Of Pcs/Bundles	2
C %	0.08
Mn %	0.38
P %	0.025
S %	0.025
Si %	0.250
Al %	0.032
C.E. (IF APPLICABLE)	0.15
YS (N/mm ²)	258
UTS (N/mm ²)	379
%EL	33
%HA	NA
OTHERS	NA
BEND TEST	NA
GRADE	SAE1008

AVERAGE WEIGHT OF EACH BUNDLE IS 9.215 TONS APPROXIMATELY

The material supplied conform to the standard rolling and weight tolerances.

Reduction Ratio : 24.36 : 1

Manufacturing Route: BOF-LF/IRUT-CCM-Round

[Signature]
For HOD (QA & TD)
RASHTRIYA ISPAT NIGAM LTD.
Visakhapatnam Steel Plant
A GOVT. OF INDIA ENTERPRISE
1st Floor, 27-E.C. ROAD
DEHRADUN-248 001