

BSL



BHUPENDRA STEELS (P) LIMITED

SPECTRO LAB & METALLURGICAL TESTING CENTRE

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TEST REPORT

BSL/SPECTRO/5.10F-01/01/00

Order to :	M/s. Nov Sara India (P) Ltd. 7/1, Pritam Road, Unit - II, Dehra Dun - 248001	Report No.	99668	D.O.T. :	20.05.2008
		Ref. No.	Nil	D.O.R. :	20.05.2008
Sample Description	Sample No. - 1250, Heat No. - 388, Kesri Steels			J.O. No. :	30907

RESULTS

Chemical Analysis

Sample ID; J.O.No. - 30907/5

By Spectrometer (ASTM E1507;2003)

Element	%
Carbon	0.074
Silicon	0.410
Sulphur	0.037
Phosphorus	0.036
Manganese	1.294
Nickel	10.72
Chromium	17.02
Molybdenum	2.080
Vanadium	0.052
Copper	0.334
Tungsten	0.040
Cobalt	0.149
Aluminium	0.004
Titanium	0.003
Iron	67.74

Checked By



1. The result listed refer only to the tested samples and applicable parameters, Endorsement of product is neither inferred nor implied.
2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
3. This report can not be used as an evidence in a court of law.
4. Samples will be destroyed after 15 days.
5. Any Complaints about this report should be communicated within 7 days of issue of this report.
6. This report shall not be reproduced except in full, without the written permission of the Laboratory.



Kesri Steels Limited



MATERIAL TEST CERTIFICATE

TC NO. :-KSL-404/08-09	Date : 12/5/2008	Customer : M/S NOV SARA INDIA PVT LTD
Heat No.A-388	Pouring dt.:-	DEHRADUN
Specification:- S.S. 316	P.O. NO.:- B/KES/1832/07	Dtd.:- 14/2/2008

SL. NO.	ITEM DESCRIPTION & DRAWING NO.	QUANTITY NOS
1	S.S 316 DIA 56 MM FB 765	23

CHEMICAL COMPOSITION

PERCENT	C	Mn	Si	P	S	Cr	Ni	Mo	V	Ti	Al	Cu
AS PER Min. (%)						16.00	10.00	2.00				
Max. (%)	0.080	2.00	1.00	0.045	0.030	18.00	14.00	3.00				
Actual Value	0.073	1.51	0.62	0.038	0.022	16.85	10.08	2.05				

HEAT TREATMENT

Condition	Temp. C	Soaking Time Hrs.	Cooling Medium

PHYSICAL PROPERTIES

MECHANICAL PROPERTIES	Y.S. N/mm2	U.T.S. N/mm2	ELONG % GL mm	REDN IN AREA %	BEND	HARDNESS	IMPACT (Joules)
AS PER Min.							
SPEC. Max.							
Actual Value							

We hereby certify that the items mentioned above have been tested and inspected in our presence and are found to be in accordance with the drawing, specifications, and purchase order.

REMARK

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Sign of the Inspecting Officer


Sign of the Chief of Quality Control