



SPAN FORGING PVT. LTD.

Mobile : 9999986702

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Mfrs. of : Steel Forgings, CNC Turned Components, Centrifugal Casting of alloy steel

Works : Village Tatarpur (Near Prithla) Teh. & Distt. Palwal

E-mail : spanforging@rediffmail.com

Ref. No.

TEST REPORT

Date.....

Issued to: M/s SARA SAE(P)Ltd.Unit-II
A/2Sara Ind.Estate Ltd.Chak-
rata Road,Selaqui,Dehradun.

Report No.

1140

D.O.T.

31-12-11

D.O.R

30-12-11

Sample Description

Dia 32

Sample No.

7132

Heat No.

C-25

RESULTS

Chemical Analysis
By Spectrometer

Element	%
Carbon	0.0608
Silicon	0.365
Sulphur	0.009
Phosphorus	0.0244
Manganese	1.45
Nickel	10.15
Chromium	16.64
Molybdenum	2.04
Vanadium	0.0611
Copper	0.344
Niobium/Columbium	0.0273
Cobalt	0.152
Aluminium	0.0072
Titanium	0.0086
Iron	68.60

Checked By
Arun Mishra



Authorised Signatory
(Q.M / T.M)

1. The result listed refer only to the tested samples and applicable parameters. Endorsement of product is neither inferred nor implied.
2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
3. The report can not be used as an evidence in a court of law.
4. Samples will be destroyed after 15 days.
5. Any Complaints about this report should be communicated with in 7 days of issue of this report.
6. This report shall not be reproduced except in full, without the written permission of the Laboratory.
7. *Not Covered under NABL Scope.

**PSI****Paras Steel Industries****Test Certificate**

TC No : 12	Date:29-02-12	Invoice No:61
Customer Name and Address: Sara Sae Pvt. Ltd., 7/1-Pritam Road, Dehradun-248001 Uttarakhand		
Supply condition : As rolled round		

Chemical Analysis

Elements	C	Si	Mn	P	S	Cr	Mo	Ni	Nb	Heat No	Grade	Size	Colour
Result	0.506	0.393	1.50	.033	.0203	16.21	2.01	10.05	.0319	C-25	SS316	32m	Yellow
Result	.0515	.42	1.52	.0325	.0204	16.14	2.05	10.06	.0402	C-26	SS316	32m	Blue
Result	.067	.483	1.46	.0327	.0212	16.34	2.04	10.03	.0539	C-28	SS316	56m	Yellow/Blue
Result	.069	.451	1.52	.0321	.019	16.09	2.02	10.05	.0312	C-29	SS316	56m	Yellow/White
Result	.0663	.466	1.56	.0326	.0198	16.04	2.13	10.15	.0384	C-32	SS316	56m	Yellow/Pink

Mechanical Properties

Ultrasonic Testing	YS/O.2%PS (N/MM2)	UTS (N/MM2)	% Elongation	% RA	Charpy Impact V Notch Joules	Temp Deg.C.	Hardness (BHN)	Radiation (Bq/Gram)

Metallurgical Properties

Inclusion Rating (ASTM E 45)	Grain Size	Macro Streak Test	Jominy (ASTM 3848)

Remarks:

1. Manufacturing Route: Induction Furnace
2. Material is free from residual Radioactive elements.
3. Lead not added during manufacturing.

We are confirming that test result findings are correct and results are as per standard/customers requirement.

Quality Incharge