

BSL**SPECTRO LAB**

&

METALLURGICAL TESTING CENTRE

(A Unit of BSL Castings Pvt. Ltd.)

(NABL ACCREDITED LAB)

TEST REPORT**WORKS & OFFICE :**

PLOT NO. 263, SECTOR-24

FARIDABAD-121005 (INDIA)

Fax No. : +91-129-4065535

Ph. No. : 4065531, 4065532

E-mail : castings@bsltd.net

CERTIFICATE NO.
T - 1452 & T- 1453

BSL/SPECTRO/5.10F-01/01/00

to :	M/s. Nov Sara India (P) Ltd.	Report No.	146102	D.O.T. :	23.06.2010
	7/1, Pritam Road, Unit - II,	Ref. No.	Nil	D.O.R. :	23.06.2010
	Dehra Dun - 248001			J.O. No. :	45170
Description	Sample No. - 4912, Heat No. - D-0232, Dia - 40mm				

RESULTS**Chemical Analysis**

Sample ID; J.O.No. - 45170/2

By Spectrometer (ASTM E1507;1998)

<u>Element</u>	<u>%</u>
Carbon	0.063
Silicon	0.412
Sulphur	0.021
Phosphorus	0.033
Manganese	1.173
Nickel	10.12
Chromium	16.55
Molybdenum	2.023
Vanadium	0.049
Copper	0.412
Tungsten	<0.02
Cobalt	0.175
Aluminium	0.011
Magnessium	<0.01
Titanium	<0.02
Iron	68.94

Checked By


Authorised Signatory
(Q.M. / T.M.)

1. The result listed refer only to the tested samples and applicable parameters, Endorsement of product is neither inferred nor implied.
2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
3. *Not Covered under NABL Scope.
4. This report can not be used as an evidence in a court of law.
5. Samples will be destroyed after 15 days.
6. Any Complaints about this report should be communicated within 7 days of issue of this report.
7. This report shall not be reproduced except in full, without the written permission of the Laboratory.



MATERIAL TEST CERTIFICATE

TC NO-KSL-1200 /10-11	Date : 14.06.2010	Customer : M/S NOV SARA INDIA PVT LTD
Heat No. D -0232		DEHRADUN
Specification:- SS 316	P.O. NO.: B / KES / 257 / 10	Dtd.:- 03.05.2010

SL. NO.	ITEM DESCRIPTION & DRAWING NO.	QUANTITY NOS
1	SS 316 ROUND DIA 40MM	75
	FB 541	

CHEMICAL COMPOSITION

PERCENT	C	Mn	Si	P	S	Cr	Ni	Mo	Cu	Ti	Al	V
AS PER Min. (%)						16.00	10.00	2.00				
SPEC. Max. (%)	0.080	2.00	1.00	0.045	0.030	18.00	14.00	3.00				
Actual Value	0.064	1.24	0.47	0.033	0.016	16.76	10.20	2.14				

HEAT TREATMENT

Condition	Temp. C	Soaking Time Hrs.	Cooling Medium

PHYSICAL PROPERTIES

MECHANICAL PROPERTIES	Y.S. N/mm2	U.T.S. N/mm2	ELONG % GL mm	REDN IN AREA %	BEND	HARDNESS BHN	IMPACT (Joules)
AS PER Min.							
SPEC. Max.							
Actual Value							

We hereby certify that the items mentioned above have been tested and inspected in our presence and are found to be in accordance with the drawing, specifications, and purchase order.

REMARK

Signature of Inspecting Officer

G & JU - 26/1, Pitampura, Delhi - 110088 (INDIA)
 Telefax : + (91) 11 27343847
 Support : + (91) 9810112977

Works :

A - 350, Phase-I, Riico Industrial Area, Bhiwadi - 301019, Rajasthan (INDIA)

Signature of the Chief of Quality Control

Phone : + (91) 1493 220142
 Fax : + (91) 1493 220562
 WEB : WWW.KSL.IN
 E-MAIL : INFO@KSL.IN