



SPAN FORGING PVT. LTD.

Mfrs. of : Steel Forgings, CNC Turned Components, Centrifugal Casting of alloy steel

Mobile : 9999986702

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Works : Village Tatarpur (Near Prithla) Teh. & Distt. Palwal

E-mail : spanforging@rediffmail.com

TEST REPORT

Ref. No.

Date.....

Issued to: M/s SARA SAE(P)Ltd.Unit-II
A/2Sara Ind.Estate Ltd.Chak-
rata Road,Selaqui,Dehradun.

Report No.

1214

D..O.T.

28/2/2012

D..O.R

28/2/2012

Sample Description

INGOT 4"X5"

Sample No.

7367

Heat No.

P-04

RESULTS

Chemical Analysis

By Spectrometer

Element	%
Carbon	0.057
Silicon	0.594
Sulphur	0.0065
Phosphorus	0.0241
Manganese	1.5
Nickel	10.24
Chromium	16.75
Molybdenum	2.12
Vanadium	0.073
Copper	0.31
Niobium/Columbium	0.0135
Cobalt	0.159
Aluminium	0.0162
Titanium	0.0201
Iron	68.10

Checked By

Arun Mishra



Authorised Signatory
(Q.M / T.M)

1. The result listed refer only to the tested samples and applicable parameters. Endorsement of product is neither inferred nor implied.
2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
3. The report can not be used as an evidence in a court of law.
4. Samples will be destroyed after 15 days.
5. Any Complaints about this report should be communicated with in 7 days of issue of this report.
6. This report shall not be reproduced except in full, without the written permission of the Laboratory.
7. *Not Covered under NABL Scope.



PARVATI P.LTD.

Regd Office & Works : 27, Rajasthani Udyog Nagar, G. T. Karnal Road,
NEW DELHI - 33, Phone : 91 - 11 - 47029900 Fax : 91 - 11 - 47029922

TEST CERTIFICATE

Customer Name & Destination : M/S. SARA SAE PVT. LTD.		T.C.NO.:P-65	Date :21.2.12	ORDER NO : VERBAL		
Material Specification	Manufacturing Route	Supply Condition	Size	PCS	Color Code	Weight (Kg)
AISI-316	INDUCTION FURNACE	AS CAST	4X5X44	50 50 50 36	BLUE+BLACK BLUE+RED BLUE+YELLOW BLUE+GREEN	5550 5555 5500 3950

CHEMICAL ANALYSIS IN PERCENTAGE

ELEMENTS		C	Mn	Si	S	P	Cr	Ni	Mo	N	COLOR		Size	Pcs.
Specification	Min.													
	Max.													
Heat No.	Grade													
P-2	AISI-316	.056	1.49	.58	.015	.032	16.81	10.07	2.05	.0615	BLUE+BLAC K		4X5X44	50
P-3	AISI-316	.046	1.45	.54	.015	.032	16.77	10.09	2.03	.0594	BLUE+RED		4X5X44	50
P-4	AISI-316	.056	1.50	.58	.013	.030	16.69	10.10	2.06	.0545	BLUE+YELLO W		4X5X44	50
P-5	AISI-316	.059	1.50	.59	.015	.031	16.75	10.15	2.06	.0590	BLUE+GREEN		4X5X44	36

ULTRASONIC TESTING
ACC. STD : 6mm FBH

REMARKS : NA

MECHANICAL PROPERTIES : TEST STD ASTM A370

	Test Condition	UTS (N/MM ²)	YS (N/MM ²)	% EL	% RA	Hardness (BHN)	
						Min.	Max.
SPEC	-	-	-	-	-	-	-
RESULT	-	-	-	-	-	-	-

METALLURGICAL TEST RESULT

Grain Size
E 112

IMPACT TESTING :

INCLUION RATING ASTM E - 45				Grain Size E 112	Test Temp :		Test Std :		Average
A	B	C	D		Sr. No		Impact Energy (J)		
Thin	-	-	-		1		-		
Thick	-	-	-		2		-		
	-	-	-		3		-		

JOMINY HARDENABILITY : ASTM - 3848

MACROSTREAK FLAW TEST (IS - 4075)

DIST mm/Inch	J	J	J	J	J	J	Marco Test (ASTM E - 381)	1 st Step	2 nd Step	3 rd Step
ACTUAL HRC										

Visual Inspection :

Remarks

- Impact Testing as per DINEN 10015 - 1
- Ultrasonic testing as per ASTM A 388
- Material is free from residual radioactive elements.
- Lead not added during manufacturing.

For Parvati P. Ltd.

WE CONFIRM THAT THE TEST
CERTIFICATE FINDINGS ARE
CORRECT & RESULTS ARE
AS PER STANDARD /
CUSTOMER'S REQUIREMENTS

Chemist

[Signature]

Authorized Signatory (Q.C.)

[Signature]

