

**BSL****SPECTRO LAB**

CERTIFICATE NO.  
T - 1452 & T- 1453

## **METALLURGICAL TESTING CENTRE**

( A Unit of BSL Castings Pvt. Ltd. )

( NABL ACCREDITED LAB )

## **TEST REPORT**

### WORKS & OFFICE :

PLOT NO. 263, SECTOR-24,  
FARIDABAD - 121 005 (INDIA)

Ph. No. : 0129-4189800

FAX No. : +91-129-4065535

E.mail : castings@bsltd.net

BSL/SPECTRO/5.10F-01/01/00

Issued to : M/s. Sara Sae (P) Ltd.  
7/1, Pritam Road, Unit - II  
Dehra Dun - 248001

Report No. 204005

Ref. No. Nil

D.O.T. : 12.11.2012

D.O.R. : 12.11.2012

J.O. No. : 63093

Sample Description. : Sample No. - 8105, Heat No. - R-726,

## **RESULTS**

**Chemical Analysis** (Fe Base - SS)  
Protocol : ASTM E 1086:2008 (By O.E.S)

Sample ID; J.O.No. - 63093/2

<u>Element</u>	<u>%</u>
Carbon	0.051
Silicon	0.482
Sulphur	0.010
Phosphorus	0.028
Manganese	1.456
Nickel	10.15
Chromium	16.52
Molybdenum	2.093
Copper	0.362
Tungsten	0.039
Cobalt	0.196
# Niobium	0.035
# Titanium	0.013

Checked By



Authorised Signatory  
( Q.M. / T.M. )

- Note :**
1. The result listed refer only to the tested samples and applicable parameters, Endorsement of product is neither inferred nor implied.
  2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
  3. \*Not Covered under NABL Scope.
  4. This report can not be used as an evidence in a court of law.
  5. Samples will be destroyed after 15 days.
  6. Any Complaints about this report should be communicated within 7 days of issue of this report.
  7. This report shall not be reproduced except in full, without the written permission of the Laboratory.
  8. # Results found outside the range of NABL accredited scope.





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MRV  
502

## TEST CERTIFICATE

TC No.: P-130

Date : 16.11.12

INVOICE NO: 290

Customer Name & Address :

M/S SARA SAE P.LTD  
DEHRADUN

Supply Condition :

AS ROLLED

## CHEMICAL ANALYSIS IN PERCENTAGE

H.NO	Grade	C	Si	Mn	P	S	Cr	Mo	Ni	N	Size	Pc	Weight	Colour Code
R-724	AISI-316	.057	.57	1.46	.032	.012	16.70	2.03	10.06	.0702	56 MM	34	3550	BLUE
R-725	AISI-316	.056	.46	1.50	.032	.011	16.72	2.00	10.04	.0627	56 MM	33	3445	BLUE
R-726	AISI-316	.058	.42	1.43	.031	.012	16.48	2.06	10.15	.0561	56 MM	33	3450	BLUE

Remarks :

Manufacturing Route: Electric Induction Furnace  
Ultrasonic testing as per ASTM A 388  
Material is free from residual radioactive elements.  
Lead not added during manufacturing.

We are Confirming that the Test Certificate findings are Correct & Results are as per Standard / Customer's Requirements.

Lab Incharge

Quality Controller

