

Head No. R-884

Sample Result Name	Type	Measure Date	Recalculation Date	Origin	Method Name	Method Version	Operator Name	Correction Type	Type of Sample Name
Check Type	Check Status	Grade Verification Name	Grade Verification Similarity	Grade Search Name	Grade Search Similarity				
Sample Name	Grade Num	Grade							

Elements

Conc.

Measure	C	Si	Mn	P	S	Cr	Mo	Ni	Al	Co
	%	%	%	%	%	%	%	%	%	%
Cal. Min	0.006	0.005	0.004	0.003	0.002	0.005	0.003	0.006	0.003	0.005
<x>	0.009	0.44	1.49	0.016	0.013	16.49	2.18	10.49	0.017	0.20
Cal. Max	3.00	5.04	18.12	0.18	0.30	36.00	10.20	55.2	6.24	21.60
Mean	0.009	0.44	1.49	0.016	0.013	16.49	2.18	10.49	0.017	0.20
Measure	0.06	0.45	1.47	0.034	0.013	16.65	2.00	10.07		
	Cu	Nb	Ti	V	W	Pb	Sn	As	Zr	Ca
	%	%	%	%	%	%	%	%	%	%
Cal. Min	0.002	0.005	0.0010	0.002	0.040	0.010	0.002	0.005	0.003	0.0005
<x>	0.45	0.016	0.015	0.065	0.070	<0.010	0.011	<0.005	0.003	0.004
Cal. Max	7.44	3.60	3.60	12.00	7.12	0.13	0.27	0.13	0.19	0.016
Mean	0.45	0.016	0.016	0.065	0.070	<0.006	0.011	<0.014	<0.002	0.004
Measure	0.45									
	B	Fe								
	%	%								
Cal. Min	0.0005	0.0005								
<x>	0.0008	67.9								
Cal. Max	0.025									
Mean	0.0008	68.0								



PARVATI PVT. LIMITED

27, Rajasthani, Udyog Nagar, G.T.Karnal Road, Delhi-110033 INDIA
Ph. : +91-11-47029900 (100 Lines), Fax : +91-11-47029922

TEST CERTIFICATE

TC No.: P-226

Date : 1.5.14

INVOICE NO:

Customer Name & Address :

M/S SARA SAE P.LTD
DEHRADUN

Supply Condition :

AS ROLLED

CHEMICAL ANALYSIS IN PERCENTAGE

H.NO	Grade	C	Si	Mn	P	S	Cr	Mo	Ni	N	Size	Pc	Weight	Colour Code
R-832	AISI-316	.061	.47	1.53	.034	.013	16.75	2.07	10.16	.0562	40 MM	95	4980	BLUE
R-833	AISI-316	.058	.48	1.54	.033	.010	16.76	2.09	10.26	.0541	56 MM	50	5210	BLUE
R-834	AISI-316	.069	.52	1.51	.035	.015	16.61	2.05	10.09	.0560	56 MM	48	5040	BLUE

Manufacturing Route: Electric Induction Furnace

Ultrasonic testing as per ASTM A 388

Material is free from residual radioactive elements.

Lead not added during manufacturing.

We are Confirming that the Test Certificate findings are Correct & Results are as per Standard / Customer's Requirements.

Lab Incharge



Quality Controller

OK
as per SES 26-720
MSH