



SPAN FORGING PVT. LTD.

Mfrs. of : Steel Forgings, CNC Turned Components, Centrifugal Casting of alloy steel

Works : Village Tatarpur (Near Prithla), Teh. & Distt. Palwal
E-mail : spanforging@rediffmail.com

Ref. No.

TEST REPORT

Date.....

Issued to: M/s SARA SAE(P)Ltd,Unit-II A/2Sara Ind.Estate Ltd.Chak- rata Road,Selaqui,Dehradun.	Report No. 190	D..O.T. 30/5/2012
Sample Description TEST SAMPLE	Sample No. 7693-A	D..O.R 29/5/2012
		Heat No. S-143-A

RESULTS

Chemical Analysis
By Spectrometer

<u>Element</u>	<u>%</u>
Carbon	0.0938
Silicon	0.209
Sulphur	0.0273
Phosphorus	0.0329
Manganese	0.498
Nickel	0.0799
Chromium	0.132
Molybdenum	0.0184
Vanadium	0.0041
Copper	0.0456
Niobium/Columbium	0.001
Cobalt	0.0015
Aluminium	0.0353
Titanium	0.0112
Iron	98.70


Authorised Signatory
(Q.M / T.M)

Checked By
Arun Mishra

1. The result listed refer only to the tested samples and applicable parameters. Endorsement of product is neither inferred nor implied.
2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
3. The report can not be used as an evidence in a court of law.
4. Samples will be destroyed after 15 days.
5. Any Complaints about this report should be communicated within 7 days of issue of this report.
6. This report shall not be reproduced except in full, without the written permission of the Laboratory.
7. *Not Covered under NABL Scope.

**SHARU STEELS (P) LTD.**

B-48 & D-251, Phase-VII, Focal Point, LUDHIANA - 141 010.
E-mail : info@sharusteels.com & sales@sharusteels.com

QUALITY ASSURANCE DEPARTMENT
METALLURGICAL TEST REPORT

F-QCD-03

**TEST CERTIFICATE**

MS SAW SAB PRIVATE LIMITED UNIT NO.4 BACK SIDE RODA SHAW SATSANG GHAR, VILASIA NAGAR ROAD, G.T. ROAD, GURGAON (HARYANA)					T.C. No. 2516	Date 25-11-2012
					Invoice No. 1849	
					Truck No. PB29-9665	

GRADE	SIZE	HEAT NO.	MANUFACTURING ROUTE	COLOUR CODE	SUPPLY CONDN.	QNTY. M.T.	NO. OF PCS.
S235JR	25MM	S-143	L/HT	PINK	AS BOLTED	1.375	10008

CHEMICAL COMPOSITION IN PERCENTAGE

	C	Mn	S	P	Si	Ni	Cr	Mo	V	Al	Cu	Sn	Ti	B	Ca
Min.	~														
Max.	~														
Actual	0.30	0.52	0.014	0.024	0.18					0.021					

METALLURGICAL RESULTS

INCLUSION RATING IS : 4163/JK CHART/ASTM E-45A								Aust. Grain Size ASTM No. (E-112)	1	Gas content (ppm)	
	A	B		C		D		Decarb. (MM)		O ₂	
STD. MAX.	T	H	T	H	T	H	T			N ₂	
ACTUAL	1.8	1.8		1.5		1.0	0.5	Micro-Structure	P+P	H ₂	

MECHANICAL PROPERTIES

	UTS	YS	EL %	RA %	Impact Value	Hardness B.H.N / R ₈	MACRO	ULTRASONIC TEST	MIX UP TEST
Report							OK	OK	OK
Actual									

HARDENABILITY (HRC) AS PER IS : 3848

Distance								
Report								
Actual								
Remarks								

CERTIFIED THAT THE TEST FINDINGS ARE CORRECT & ARE BASED ON
ACTUAL RESULTS CARRIED OUT ON SAMPLES DRAWN AS PER Q.A.P.

PREPARED BY

*Manjeet Singh**P.K. SHARMA*
AUTHORISED SIGNATORY

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