



SPAN FORGING PVT. LTD.

Manufacturers of : Steel Forging, CNC Turned Components & Gears

Works : Village - Tatarpur (Near Prithla) Teh. Palwal, Distt. Faridabad, Cell : 9810010535

Ref. No.....

Date.....

TEST REPORT

Issued to: M/s Nov Sara India Pvt Ltd.
7/1, Pritam Road, Unit-II
Dehradun-248001

Report No.

236

D..O.T.

6/5/2011

D..O.R

5/12/2011

Sample Description

AISI-1008

Sample No.

006027

Heat No.

S-351-A

RESULTS

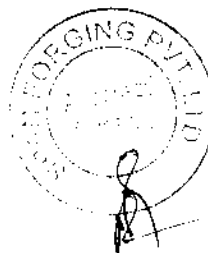
Chemical Analysis
By Spectrometer

Sample ID

J.O No.

| <u>Element</u> | <u>%</u> |
|----------------|----------|
| Carbon | 0.0541 |
| Silicon | 0.193 |
| Sulphur | 0.0393 |
| Phosphorus | 0.0203 |
| Manganese | 0.358 |
| Nickel | 0.0096 |
| Chromium | 0.008 |
| Molybdenum | 0.002 |
| Vanadium | 0.0015 |
| Copper | 0.0011 |
| Tungsten | 0 |
| Cobalt | 0.0038 |
| Aluminium | 0.022 |
| Titanium | 0.001 |
| Iron | 99.20 |

Checked By
Arun Mishra



Autorised Signatory
(Q.M / T.M)

1. The result listed refer only to the tested samples and applicable parameters. Endorsement of product is neither inferred nor implied.
2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
3. The report can not be used as an evidence in a court of law.
4. Samples will be destroyed after 15 days.
5. Any Complaints about this report should be communicated within 7 days of issue of this report.
6. This report shall not be reproduced except in full, without the written permission of the Laboratory.
7. *Not Covered under NABL Scope.



SHARU STEELS (P) LTD.

B-48 & D-251, Phase-VII, Focal Point, LUDHIANA - 141 010.
E-mail : info@sharusteels.com & sharusteels@connect2.dsl.net

QUALITY ASSURANCE DEPARTMENT
METALLURGICAL TEST REPORT

TEST CERTIFICATE

F-QCD-03



M/S. NOV SARA INDIA PVT.LTD.
UNIT-III, A/2 CHAKRATA ROAD
RAMPUR, SELAQUI,
DEHRADUN-248 197

T.C. No. 2545 Date 05-11-2011

Invoice No.

Truck No. PB-23C-9691

| GRADE | SIZE | HEAT NO. | MANUFACTURING ROUTE | COLOUR CODE | SUPPLY COND.N. | QNTY. M.T. | NO. OF PCS. |
|---------|----------|----------|---------------------|-------------|----------------|------------|-------------|
| SAE1008 | 30X30 MM | S 351 | L/HT | ORANGE | AS ROLLED | 7810 | LOOSE |

CHEMICAL COMPOSITION IN PERCENTAGE

| | C | Mn | S | P | Si | Ni | Cr | Mo | V | Al | Cu | Sn | Ti | B | Ca |
|--------|------|------|-------|-------|------|----|----|----|---|-------|----|----|----|---|----|
| Min. | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Max. | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Actual | 0.08 | 0.46 | 0.026 | 0.032 | 0.15 | - | - | - | - | 0.023 | - | - | - | - | - |

METALLURGICAL RESULTS

| INCLUSION RATING IS : 4163/JK CHART/ASTM E-45A | | | | | | | | | Aust. Grain Size ASTM No. (E-112) | | Gas content (ppm) | |
|--|-----|---|-----|---|-----|---|-----|-----------------|-----------------------------------|----|-------------------|----------------|
| A | | B | | C | | D | | Decarb. (MM) | 7 | OK | O ₂ | N ₂ |
| T | H | T | H | T | H | T | H | | | | H ₂ | |
| STD | | | | | | | | Micro-Structure | OK | | | |
| MAX | | | | | | | | | | | | |
| ACTUAL | 1.5 | | 1.0 | | 1.5 | | 1.0 | | | | | |

| MECHANICAL PROPERTIES | | | | | | | MACRO | ULTRASONIC TEST | MIX UP TEST |
|-----------------------|--------|------|------|------|--------------|----------------------------------|-------|-----------------|-------------|
| | U.T.S. | Y.S. | EL % | RA % | Impact Value | Hardness B.H.N. / R _s | OK | OK | OK |
| Reqd. | | | | | | | | | |
| Actual | | | | | | | | | |

HARDENABILITY (HRC) AS PER IS : 3848

| | | | | | | | | | |
|----------|--|--|--|--|--|--|--|--|--|
| Distance | | | | | | | | | |
| Regd. | | | | | | | | | |
| Actual | | | | | | | | | |

Remarks :