



SPAN FORGING PVT. LTD.

Manufacturers of : Steel Forging, CNC Turned Components & Gears

Works : Village - Tatarpur (Near Prithla) Teh. Palwal, Distt. Faridabad, Cell : 9810010535

Ref. No.

Date.

TEST REPORT

Issued to: M/s Nov Sara India Pvt Ltd. 7/1, Pritam Road, Unit-II Dehradun-248001	Report No. <input type="text" value="242"/>	D.O.T. <input type="text" value="6/5/2011"/>
		D.O.R <input type="text" value="5/12/2011"/>
Sample Description <input type="text" value="AISI-1008"/>	Sample No. <input type="text" value="006029"/>	Heat No. <input type="text" value="S-359-A"/>

RESULTS

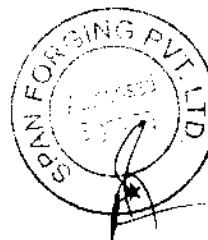
Chemical Analysis
By Spectrometer

Sample ID J.O No.

<u>Element</u>	<u>%</u>
Carbon	0.0514
Silicon	0.171
Sulphur	0.0405
Phosphorus	0.0263
Manganese	0.365
Nickel	0.0092
Chromium	0.0084
Molybdenum	0.002
Vanadium	0.0014
Copper	0.001
Tungsten	0
Cobalt	0.0032
Aluminium	0.0212
Titanium	0.001
Iron	99.20

Checked By
Arun Mishra

Arun Mishra



Autorised Signatory
(Q.M / T.M)

1. The result listed refer only to the tested samples and applicable parameters. Endorsement of product is neither inferred nor implied.
2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
3. The report can not be used as an evidence in a court of law.
4. Samples will be destroyed after 15 days.
5. Any Complaints about this report should be communicated within 7 days of issue of this report.
6. This report shall not be reproduced except in full, without the written permission of the Laboratory.
7. *Not Covered under NABL Scope.



SHARU STEELS (P) LTD.

B-48 & D-251, Phase-VII, Focal Point, LUDHIANA - 141 010.
E-mail : info@sharusteels.com & sharusteels@connect2.dsl.net

QUALITY ASSURANCE DEPARTMENT
METALLURGICAL TEST REPORT

TEST CERTIFICATE



M/S. NOV SARA INDIA PRIVATE LIMITED (UNIT NO.-II)7/1, PRITAM ROAD, DEHRADUN UTTARAKHAND	T.C. No. 3397	Date 04-03-2011
	Invoice No.	
	Truck No.	

GRADE	SIZE	HEAT NO.	MANUFACTURING ROUTE	COLOUR CODE	SUPPLY CONDN.	QNTY. M.T.	NO. OF PCS.
AISI1008	30X30 MM	S-359	L/HT	PINK	AS ROLLED	7200	LOOSE

CHEMICAL COMPOSITION IN PERCENTAGE

	C	Mn	S	P	Si	Ni	Cr	Mo	V	Al	Cu	Sn	Ti	B	Ca
Min.	-														
Max.	-														
Actual	0.09	0.45	0.022	0.028	0.16				0.030						

METALLURGICAL RESULTS

INCLUSION RATING IS : 4163/JK CHART/ASTM E-45A								Aust. Grain Size ASTM No. (E-112)	7	Gas content (ppm)
	A		B		C		D		Decarb. (MM)	O ₂
	T	H	T	H	T	H	T	H		
STD MAX										
ACTUAL	2.0		1.0		1.5		1.0			

MECHANICAL PROPERTIES							MACRO	ULTRASONIC TEST	MIX UP TEST
Reqd.	U.T.S.	Y.S.	EL %	RA %	Impact Value	Hardness B.H.N. / R _B	OK	OK	OK
Actual									

HARDENABILITY (HRC) AS PER IS : 3848

Distance									
Regd.									
Actual									

Remarks :