



SPAN FORGING PVT. LTD.

Manufacturers of : Steel Forging, CNC Turned Components & Gears

Works : Village - Tatarpur (Near Prithla) Teh. Palwal, Distt. Faridabad, Cell : 9810010535

Ref. No.

Date.

TEST REPORT

Issued to: M/s Nov Sara India Pvt Ltd. 7/1, Pritam Road, Unit-II Dehradun-248001	Report No. 484	D.O.T. 6/6/2011
		D.O.R 5/6/2011
Sample Description 1008	Sample No. 6255-A 6254	Heat No. S-667-A

RESULTS

Chemical Analysis
By Spectrometer

Sample ID

J.O No.

Element	%
Carbon	0.0487 ✓
Silicon	0.153 ✓
Sulphur	0.0223 ✓
Phosphorus	0.0226 ✓
Manganese	0.386 ✓
Nickel	0.0105
Chromium	0.007
Molybdenum	0.002
Vanadium	0.00081
Copper	0.0025
Tungsten	0
Cobalt	0.004
Aluminium	0.0217
Titanium	0.001
Iron	99.30



Authorised Signatory
(Q.M / T.M)

Checked By

Arun Mishra

Arun Mishra

1. The result listed refer only to the tested samples and applicable parameters. Endorsement of product is neither inferred nor implied.
2. Total Liability of our Laboratory is limited to the invoiced amount. No liability will be accepted after the sample is taken back.
3. The report can not be used as an evidence in a court of law.
4. Samples will be destroyed after 15 days.
5. Any Complaints about this report should be communicated within 7 days of issue of this report.
6. This report shall not be reproduced except in full, without the written permission of the Laboratory.
7. *Not Covered under NABL Scope.



SHARU STEELS (P) LTD.

B-48 & D-251, Phase-VII, Focal Point, LUDHIANA - 141 010.

E-mail : info@sharusteels.com

E-mail : sharusteels@connect2.dsl.net

QUALITY ASSURANCE DEPARTMENT METALLURGICAL TEST REPORT

F-QCD-03



ISO 9001-2008

ISO 14001-2004

Customer
Address

NOV SARA INDIA PRIVATE LIMITED
DEHRADUN UTTARAKHAND

Date

05-04-2010

TEST RESULTS

CERTIFICATE NO.:

GRADE:

SIZE:

SAMPLE NO.:

HEAT NO.:

COLOUR CODE:

QTY/NO. OF BARS

MULTIPLE/FIX LENGTH

0011/04-2010

SAE-1008

65 MM

4

S 667

PINK

A. CHEMICAL ANALYSIS :

	C	Mn	S	P	Si	Ni	Cr	Mo	V	Al	Cu.	Ti	B
Spec : Low-High	-	-	-	-	-	-	-	-	-	-	-	-	-
Obtained	0.10	0.42	0.036	0.036	0.14				0.022				

B. METALLOGRAPHIC CHARACTERISTICS :

Inclusion Rating : (In accordance with IS : 4163)	A Thin Thick	B Thin Thick	C Thin Thick	D Thin Thick
	2.0	1.5	1.5	2.0

Grain Size	High	Low
(In accordance With IS : 4748)	7	

C. MACRO RESULTS :

(In accordance With ASTM E-381)

OK

D. JOMINY HARDENABILITY : (In accordance with IS : 3848)

E. OTHER SPECIAL TESTS :

F. MECHANICAL PROPERTIES :

Tensile Strength	Yield Strength	% Elongation	% Area Reduction	Impact Horizontal/	Hardness High/
				Vertical	Low
				7.660 MT	

REMARKS :